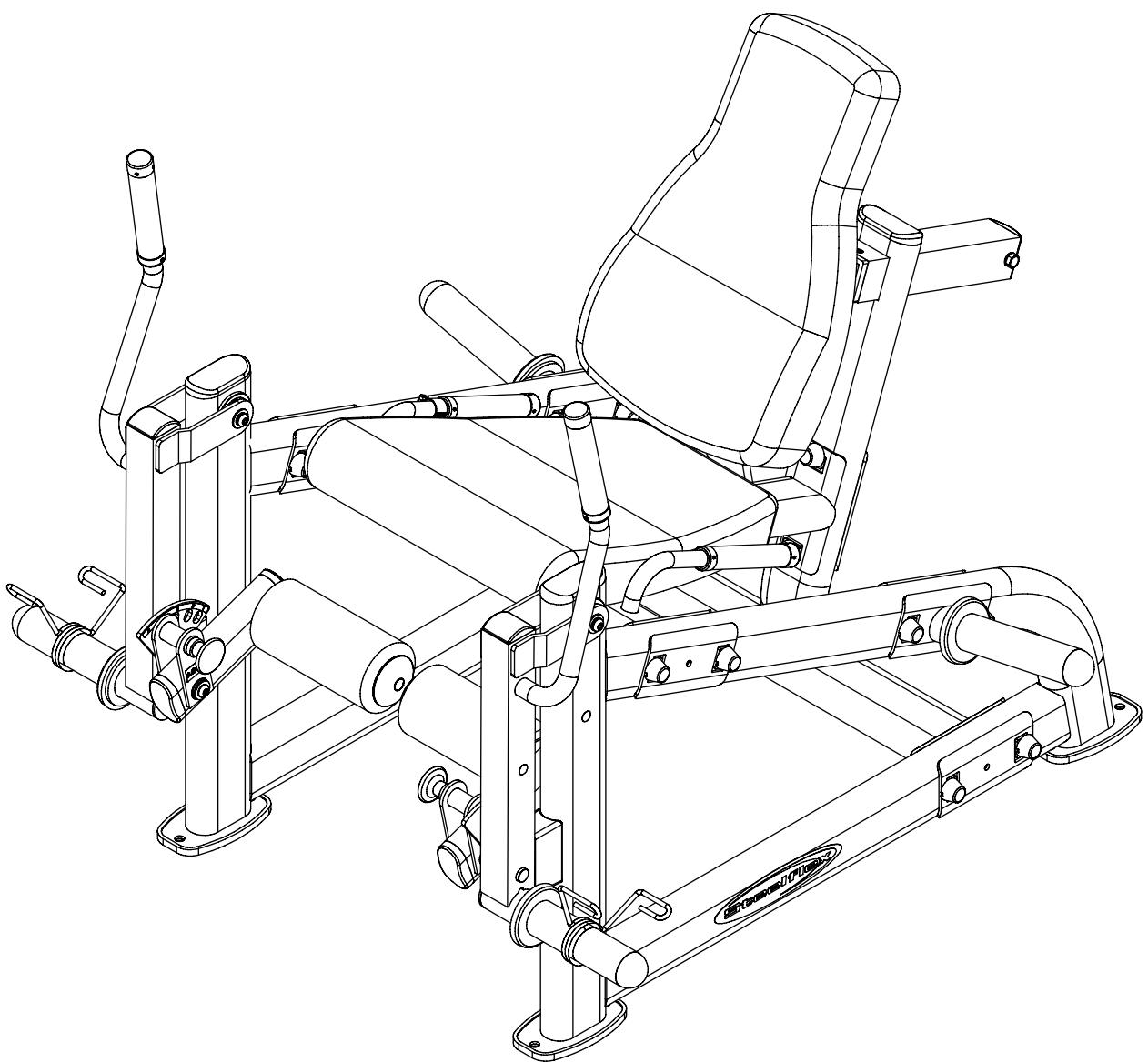


**PILE**

**Steelflex**

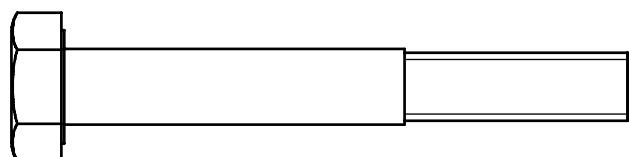
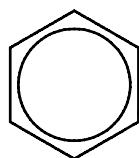


Assembly Instructions  
**OWNER'S & MANUAL**

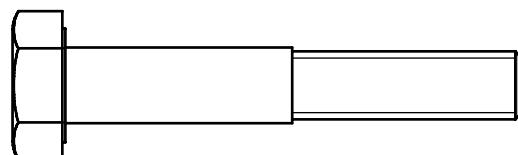
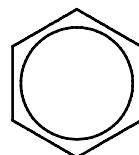
v.0909

# PLLE HARDWARE

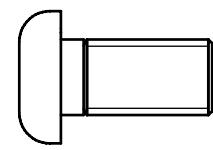
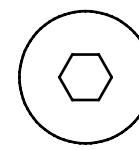
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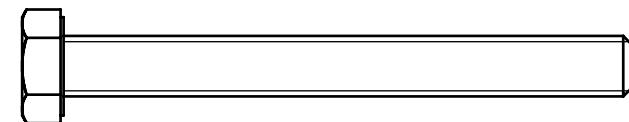
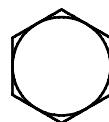
A1. M10x75 HEX HEAD SCREW...15PCS



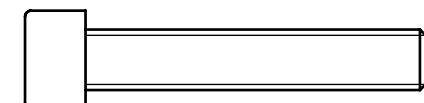
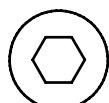
A2. M10x60 HEX HEAD SCREW...1PCS (Pre-installed)



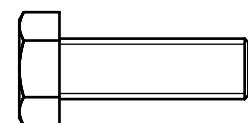
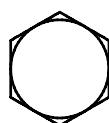
A3. M10x20 ALLEN SCREW(FULL THREAD)...6PCS(Pre-installed)



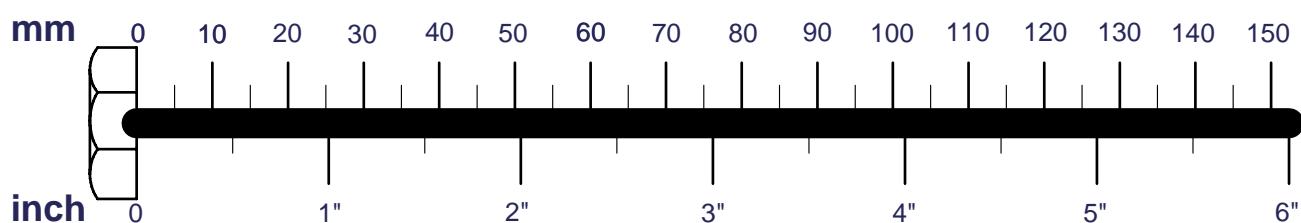
A4. M8x75 HEX HEAD SCREW...3PCS



A5. M8x45 SOCKET SCREW(FULL THREAD)...4PCS



A6. M8x25 HEX HEAD SCREW...4PCS



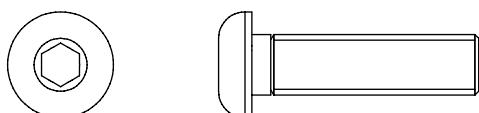
A2. M5x5 GRUB SCREW...18PCS  
(shown in actual size)



A8. M5x5 GRUB SCREW...18PCS (Pre-installed)



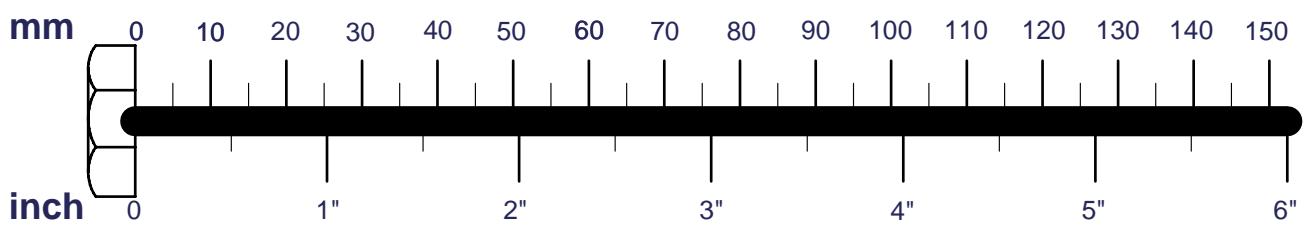
A10. M6x6 GRUB SCREW...8PCS (Pre-installed)



A9. M8X30 ALLEN SCREW(FULL THREAD)...2PCS

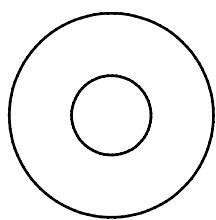


B1. M10 NYLON LOCK NUT...16PCS (Pre-installed 1PCS)

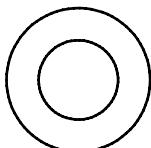


# PLLE HARDWARE

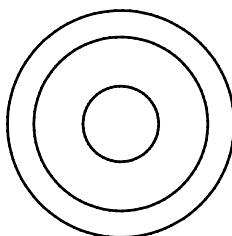
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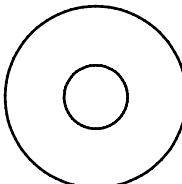
C1. M10 WASHER( $\varnothing 27$ )...6PCS(Pre-installed)



C2. M10 WASHER( $\varnothing 19$ )...2PCS



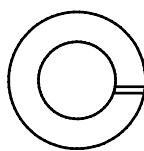
C3. M10 PLATE WASHER( $\varnothing 30$ )...28PCS



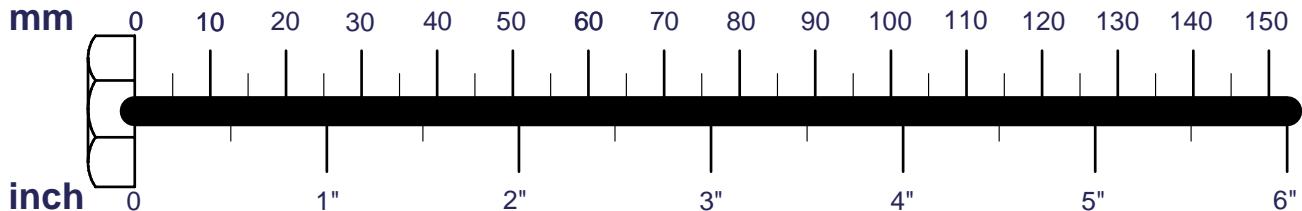
C4. M8 WASHER( $\varnothing 24$ )...7PCS



C5. M8 SPRING WASHER...9PCS

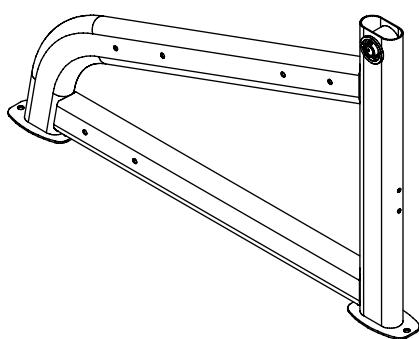


C6. M10 SPRING WASHER...4PCS(Pre-installed)

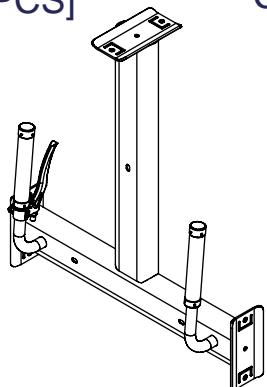


## PLLE PARTS

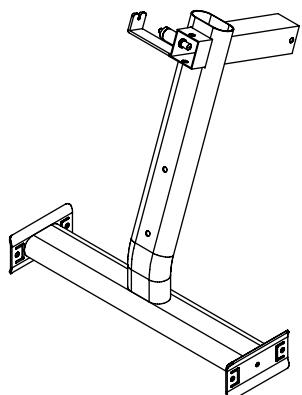
A [1PCS]



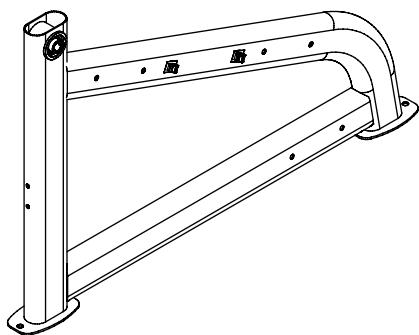
B [1PCS]



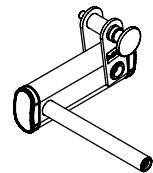
C [1PCS]



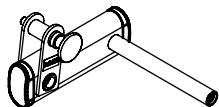
D [1PCS]



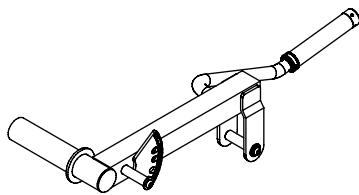
E [1PCS]



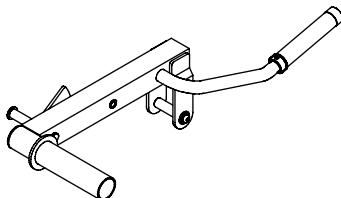
H [1PCS]



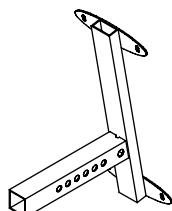
F [1PCS]



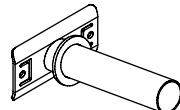
I [1PCS]



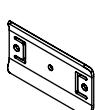
K [1PCS]



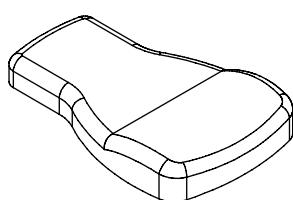
M [2PCS]  
6730002



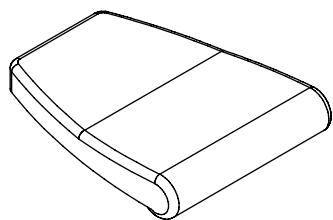
D [7PCS]  
8323188



Q [1PCS]  
9111072



P [1PCS]  
9121077

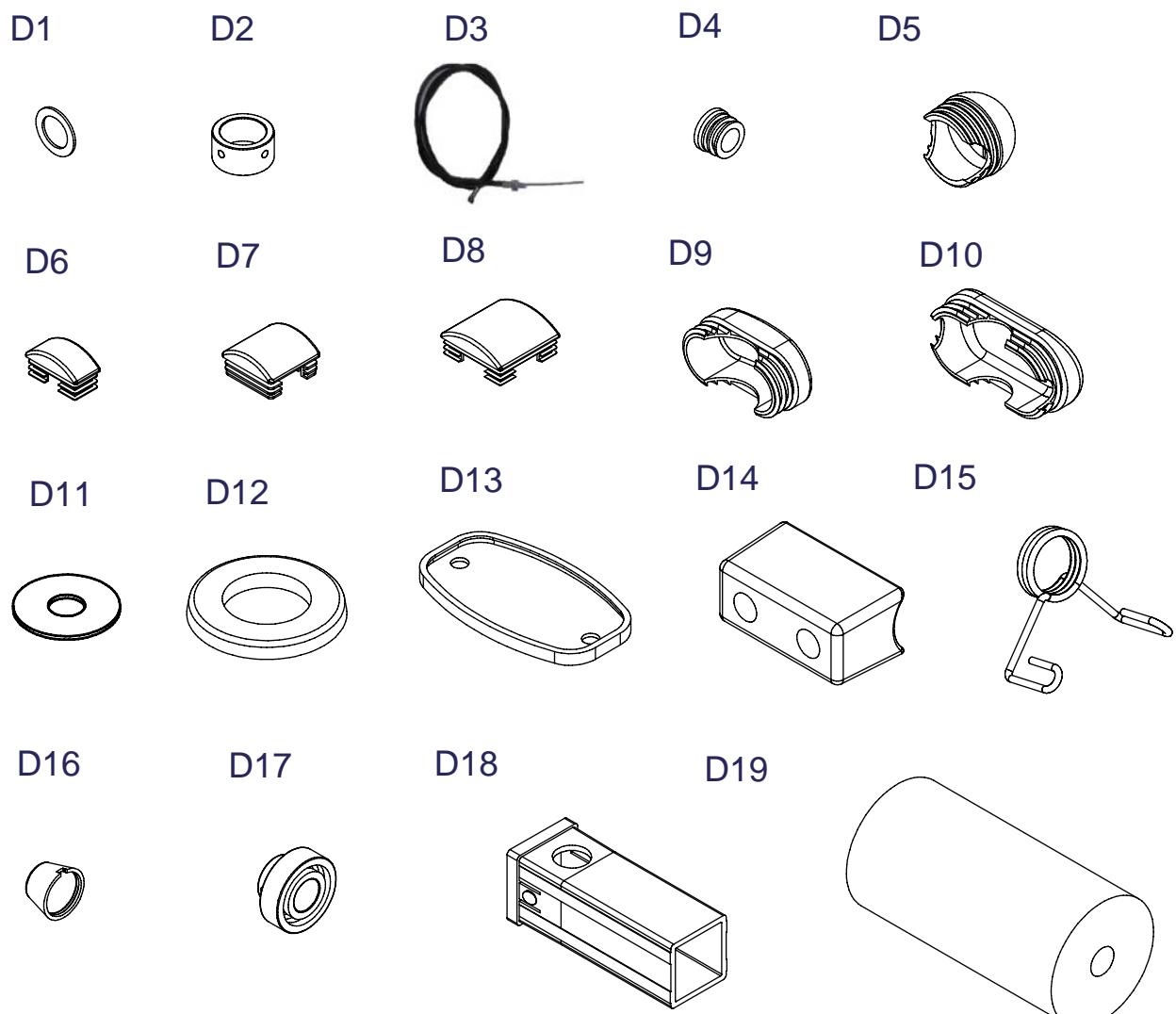


N[1PCS]  
8830023(Pre-installed)



## PLLE PARTS

D1. Co er Washer (8520-007) .....	[2PCS]
D2. Chrome collar (8890-061) (Pre-installed).....	[2PCS]
D3. Steel Cable (8890-068) .....	[1PCS]
D4. End cap (9211-016) .....	[2PCS]
D5. End cap (9211-074) .....	[4PCS]
D6. End cap (9211-086) .....	[2PCS]
D7. 50X50 End cap (9211-087) .....	[2PCS]
D8. End cap (9211-092) .....	[1PCS]
D9. 40x80 End Cap (9211-113) (Pre-installed).....	[4PCS]
D10. 50x100 END CAP (9211-114) .....	[3PCS]
D11. Nylon washer (9214-008) .....	[2PCS]
D12. Rubber Insert (9310-016) .....	[4PCS]
D13. Rubber Insert (9310-076) .....	[4PCS]
D14. Rubber Insert (9310-078).....	[2PCS]
D15. Pinch Cock (OC-06) .....	[2PCS]
D16. Cap sheath (9212-026) .....	[28PCS]
D17. Bearing (8510-048) (Pre-installed).....	[4PCS]
D18. Nylon bushing (9211-047) .....	[1PCS]
D19. Foam roller (9161-009) .....	[2PCS]



## PLLE PARTS

D20. End closure (8130-253) (Pre-installed).....	[2PCS]
D21. End closure (8130-249) (Pre-installed).....	[2PCS]
D22. Shaft (8220-184) (Pre-installed).....	[2PCS]
D23. Flat head pop pin (8250-122G) (Pre-installed).....	[2PCS]
D24. Flat head pop pin (8250-125) (Pre-installed).....	[1PCS]
D25. Copper sheath (8520-003) (Pre-installed).....	[4PCS]
D27. Chrome collar (8890-069) (Pre-installed).....	[2PCS]
D28. Skid handle (8890-070) (Pre-installed).....	[1PCS]
D29. Foam grip (9162-002) (Pre-installed).....	[2PCS]
D30. Foam grip (9162-103) (Pre-installed).....	[2PCS]
D31. End cover (9211-157) .....	[2PCS]
D32.Pulley spacer (8530-009) (Pre-installed).....	[2PCS]
D33.Picture (9260-023) (Pre-installed).....	[2PCS]
D34.Pulley spacer (8110-079).....	[2PCS]

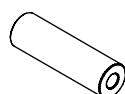
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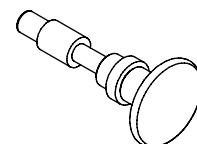
D21



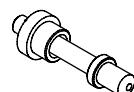
D22



D23



D24



D25



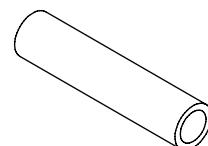
D27



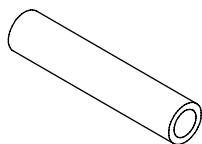
D28



D29



D30



D31



D32

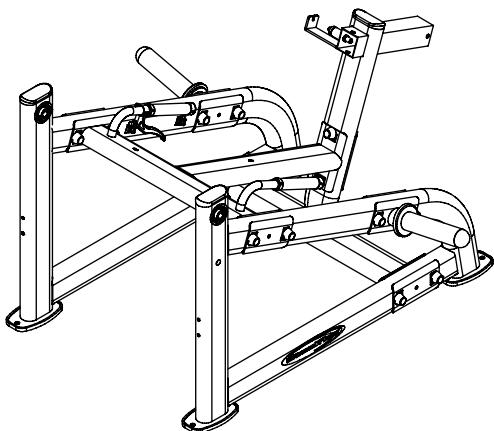


D33

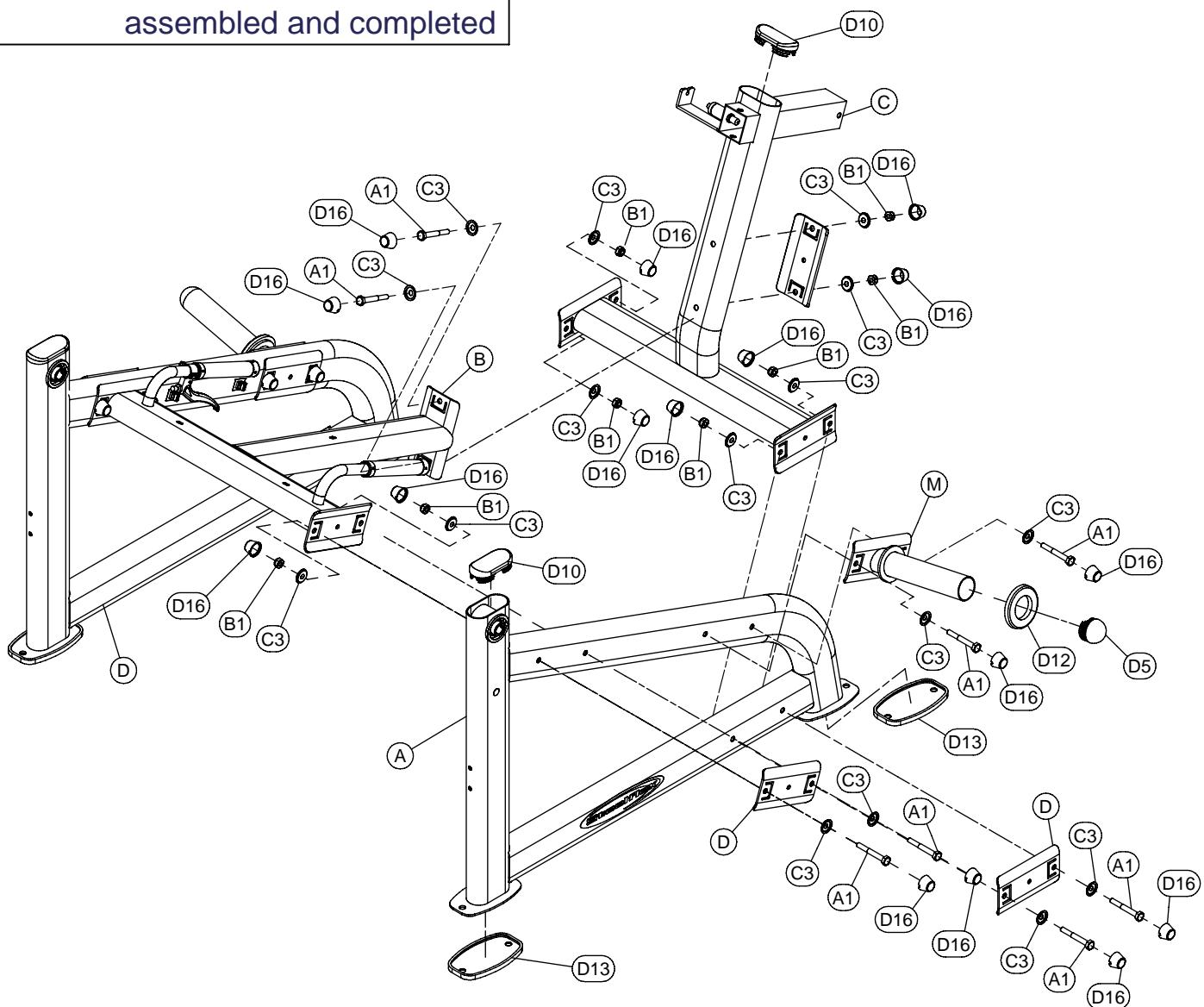


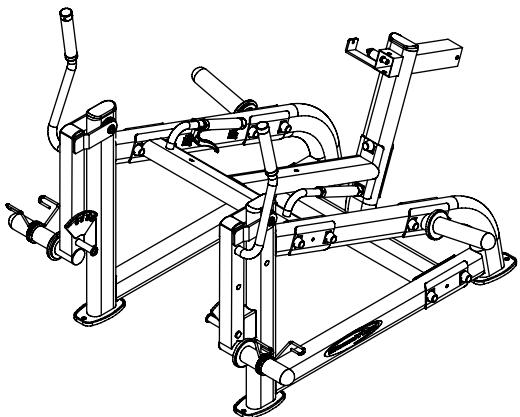
D34



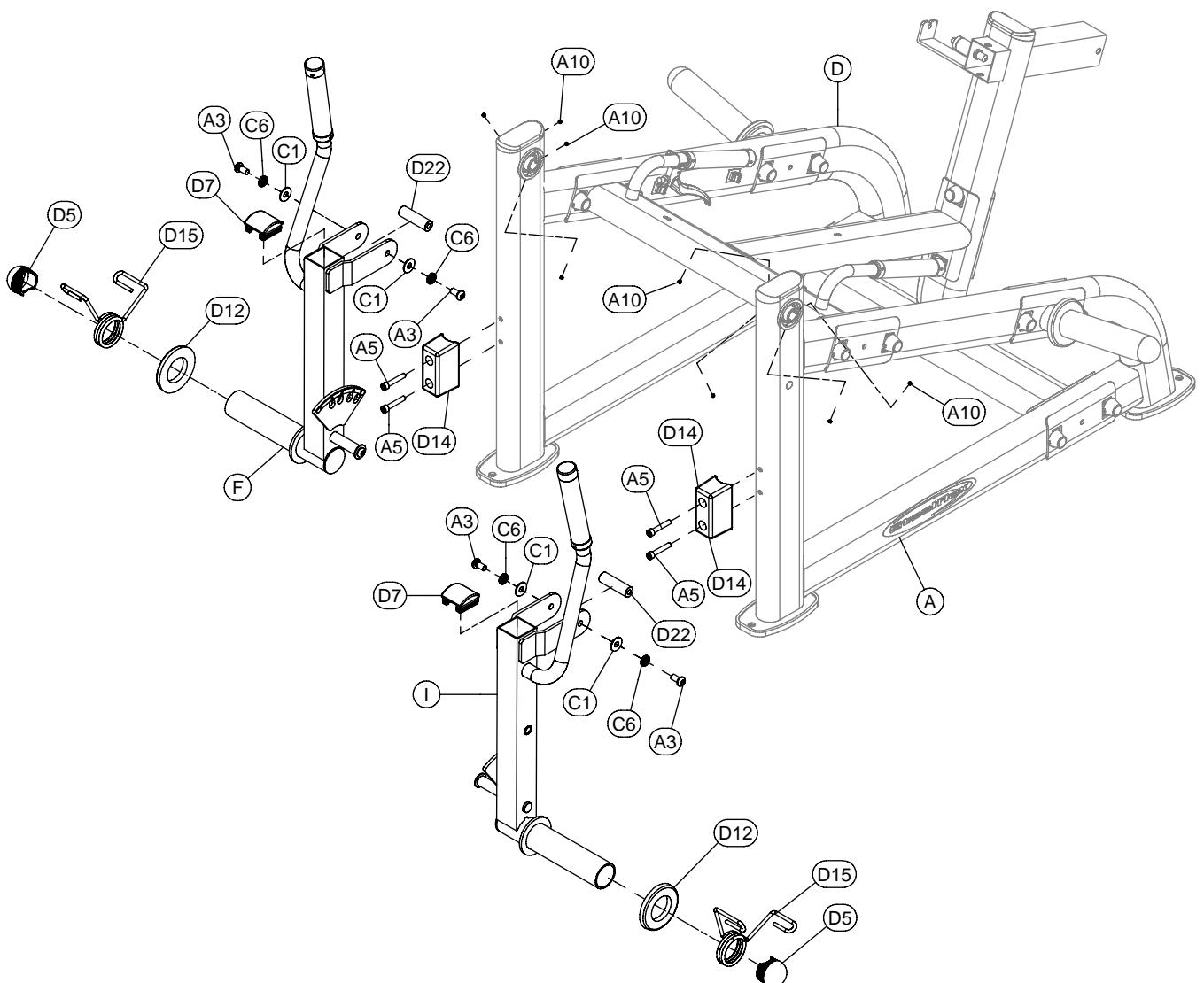


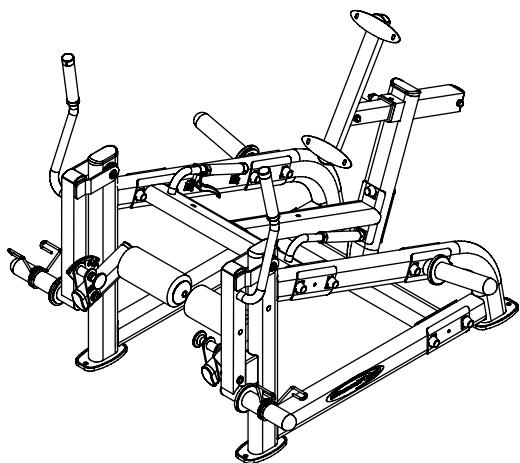
Above shows STEP 1  
assembled and completed



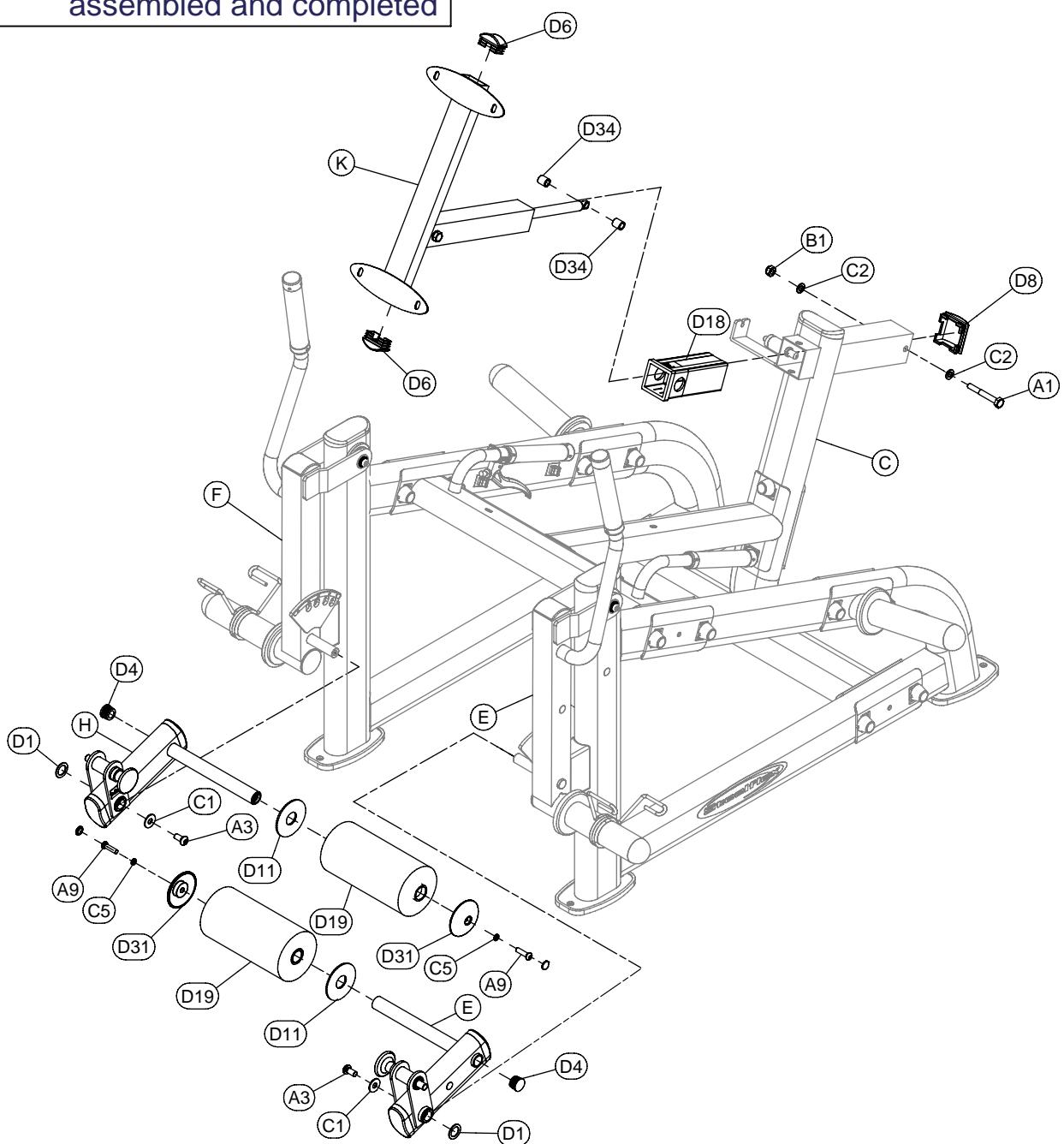


Above shows STEP 2  
assembled and completed

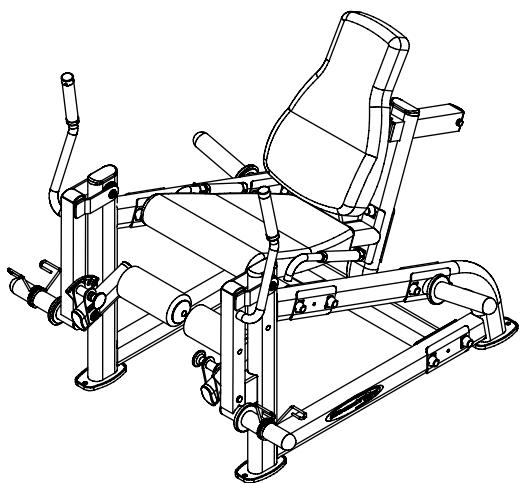




Above shows STEP 3  
assembled and completed

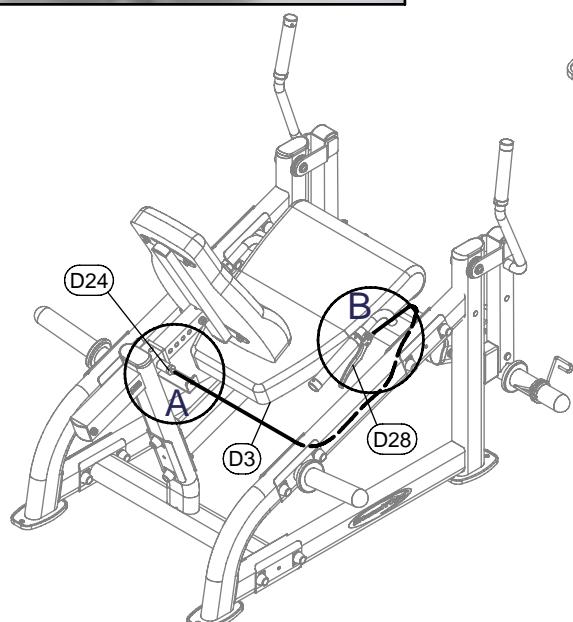
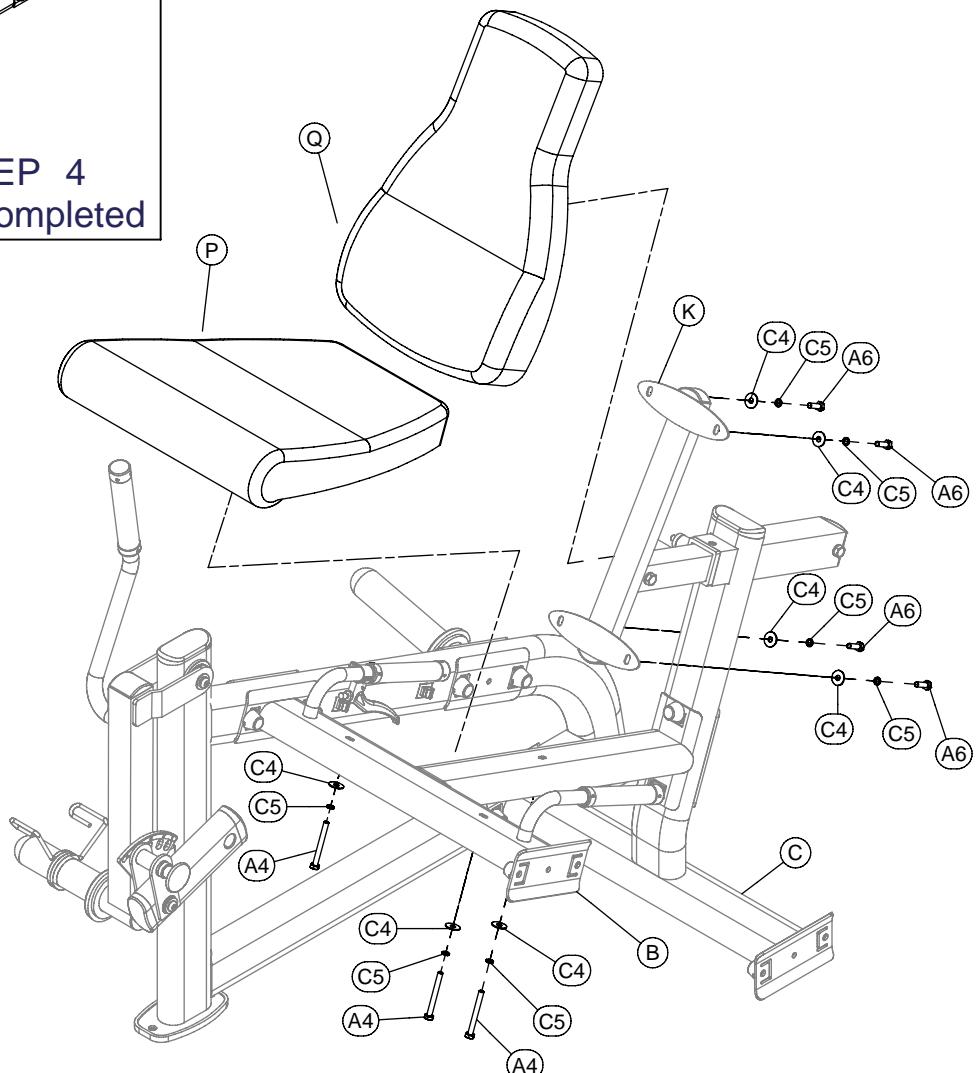


**STEP  
4**

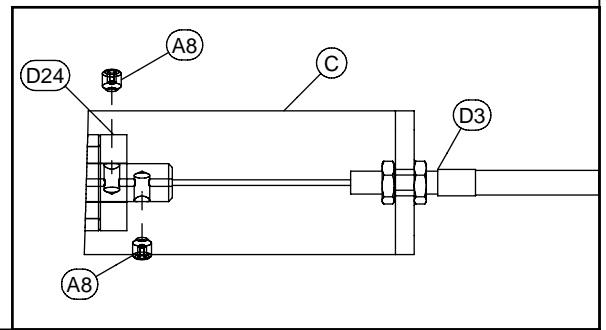


Above shows STEP 4  
assembled and completed

Detail view B



Detail view A



# PLLE

## Exploded View

